# planet **b**together

Why Your ERP System Can't Go Solo Ultimate Guide

ERP + APS

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#### FIRST OF ALL, WHY?

#### Why do we need an APS tool if we already have an ERP system?

Your facility is having difficulty adjusting to demand changes, and your sales team is always pushing for faster delivery dates. You're at the point where you need relief, and you're realizing that your ERP software alone is not the solution to these problems.

As an integrated information management system, ERP is effective at processing orders and producing financial reports, but it's not designed for capacity management and resource optimization. The transactional nature of ERP systems doesn't give you the flexible visual and scenariodriven tools to manage and overcome bottlenecks in your process. Below, we'll take a look at what any agile manufacturing company needs, and how an ERP system may not meet those needs as well as you think.

### How is this achievable?

While ERP systems serve as the backbone for managing core business processes, they often require the added capabilities of APS to optimize production planning and scheduling Common methods for this data transfer include:

- SQL Queries: These are used to extract data from the ERP.
- Web Services: Used for programmatic real-time integration.
- Text File Extracts: Older systems might still use this method for

#### data extraction.



The flow of data back to the ERP usually includes scheduled dates and resources, such as:

- Stored Procedures: To update ERP tables directly.
- ERP APIs and Web Services: For seamless integration and updates.

## **Achieve Effortless Efficiency**

The problems you face as a manufacturer aren't what they used to be. You're growing, and that's a good thing, but delivering what your customers want when they want it is getting harder. You don't have ready visibility into your capacity and order status.

You make production plans and customer commitments based on tribal knowledge and guesswork instead of numbers. Efficient production relies on accurate and timely data. For manufacturers, managing complex operations requires a holistic approach.

## **Bi-Directional Integration**

Integration between APS (Advanced Planning and Scheduling) and ERP (Enterprise Resource Planning) should be bi-directional.

Plans optimized in the APS system flow back to the ERP, making them visible to ERP users such as customer service and purchasing. Transactional ERP data can be pulled into your APS on-demand by planners or on an automated basis for faster replanning.





Source: PlanetTogether, Inc. 2024

### **Benefits of Integration**

By connecting your ERP data with production scheduling, PlanetTogether ensures that everyone is working with the same, up-to-date information. Sales orders are automatically transformed into production plans, optimizing resource allocation and minimizing delays. Real-time data and analytics provide valuable insights into your operations, enabling you to make informed decisions and identify areas for improvement.

#### 1.1. Comparison of Capacity Tools

<b>Capacity Tools</b>	APS	ERP	Excel (most common)
Automation	****	***	*
Optimization	****	**	*
Software Cost	$\star\star\star\star$	*	****
Integration	$\star$	*****	*
Accuracy / Predictability	****	**	**
What-If Scenario/ Analytics	****	**	***
Error Proofing/	****	***	*

Standardizing

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